

# REPLICATED CD or DVD

- For runs of 500 or more units

**Minimum font size:**

5pt for dark coloured text  
7pt for light coloured text

**Minimum line width:**

0.2mm (0.6pt) for dark coloured lines  
0.4mm (1.3pt) for light coloured lines

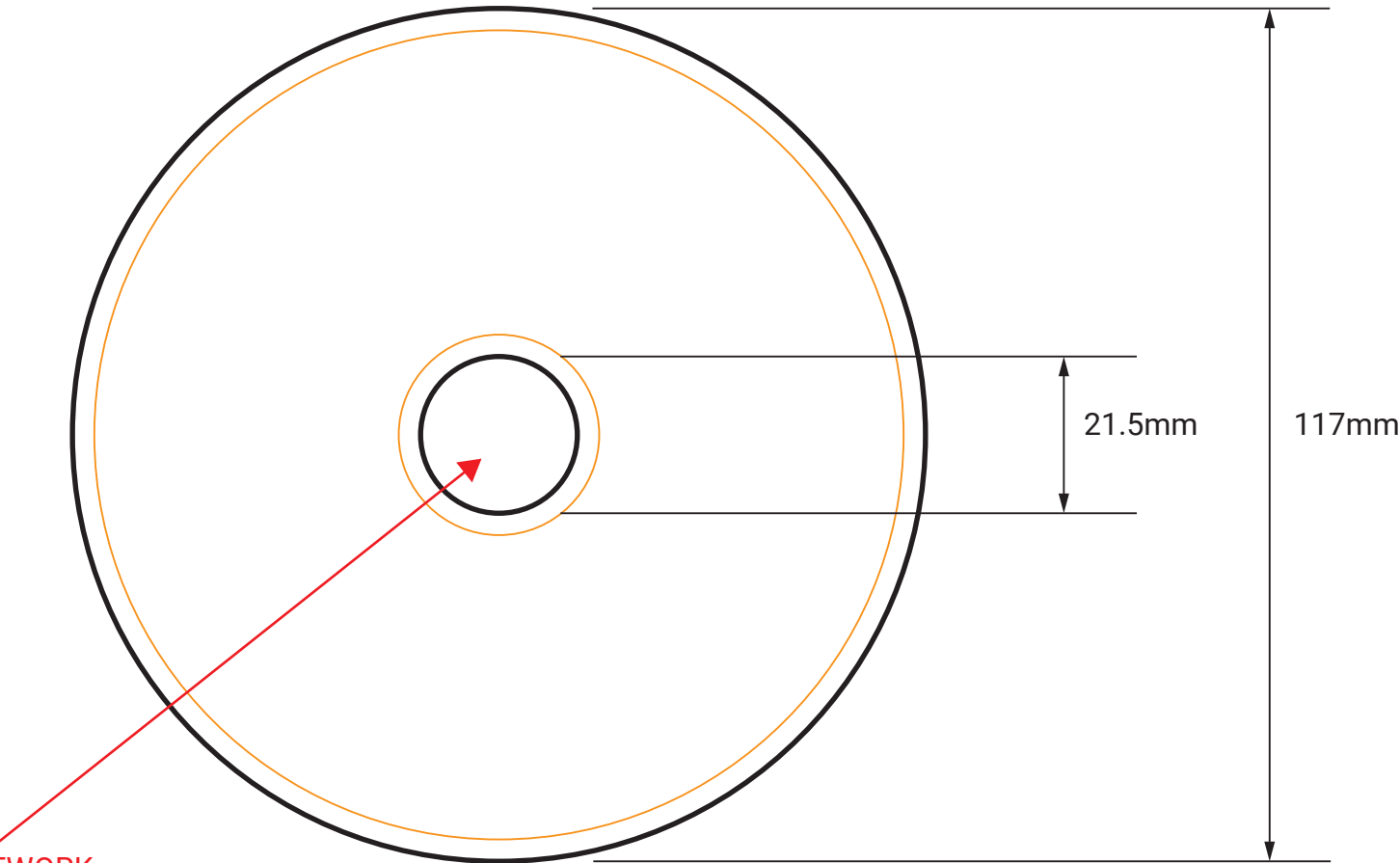
**Recommended Rich Black:**

40% C, 20% M, 20% Y and 100% K

**Spot colours:**

For flat colour artwork of up to 4 colours + white, we recommend setting up your artwork in Pantone Coated spot colours.

For flat colours, spot colours will print smoother and more consistently than a standard CMYK print.



**DO NOT CROP ARTWORK  
OUT OF INNER CIRCLE**

OUTER EDGE	INNER EDGE	SAFETY OUTER EDGE	SAFETY INNER EDGE
Diameter 117mm	Diameter 21.5mm	Diameter 111mm	Diameter 27.5mm

**! DO NOT INCLUDE THE TEMPLATE OR  
ANY OTHER NON-PRINT INFO IN THE  
FINAL PRINT READY PDF ART FILE.**



**THIS TEMPLATE IS 1:1 SCALE**

**EMAIL:** PRINT@IMPLANT.COM.AU  
**PH:** 1300 79 78 78

**IMPORTANT**

- IMPORTANT INFO MUST BE INSIDE SAFETY MARGINS
- FINAL ART MUST BE CMYK AND 300 DPI
- OUTLINE ALL FONTS
- **DO NOT CROP OUT INNER CIRCLE**
- SAVE ART AS PRINT READY PDF (Acrobat 6.0 (PDF 1.5) or higher)

EDGE OF PRINTABLE AREA  
SAFETY